



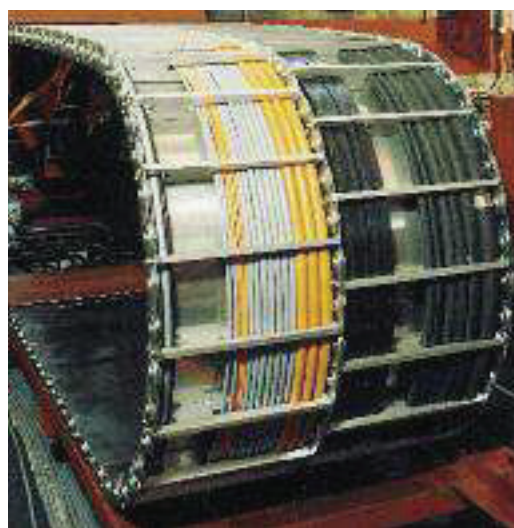
Flexible Cables for Cable Chains

Characteristics

Brevetti Stendalto, aware of the continuous development of the high technology production processes, offers a number of flexible and high flexible cables, constructed according to the most recent technologies. These high flexible cables enable a continuous operation for multi-shift-work under conditions of extreme bending stress⁽¹⁾, for example industrial robots, machine tools and for the working of wood, automation systems etc.

The protection control according to the DIN VDE rules, gives a certificate showing the high standard of quality of the Brevetti Stendalto cables.

The wide choice of products composed of different types of cables, allows us to answer to the growing demand from all parts of the technical department.



⁽¹⁾ The Brevetti Stendalto cables have been tested with accelerations exceeding 20 m/s^2 and speed of 6 m/s .



Flexible Cables

Installation

For correct installation of cables in the cable chain, it is important to follow the guidelines listed below:

- 1- The cables have to be installed and unrolled from the drum carefully to avoid damage. It is therefore important to follow the indications in Fig.1. The coil should not be unrolled from the centre, but it should be placed on a support or on a turning plane and then be unrolled starting from the external ends.
- 2- Check the minimum allowed bending radius of the chosen cable and compare it with the bending radius of the chain. For a correct installation, the last mentioned should be larger compared to the bending radius of the cable.
- 3- There must be at least 10%-20% free space between the cable diameters and the internal dimensions of the chain. Install the cables/hoses symmetrically in the chain with the larger and heavier towards the outside and the smaller and lighter in the centre. Further, it is necessary to separate the cables using the separators, available for all the chains, or the split cross pieces with holes done in the appropriate sizes according to the external diameter of the cable.
- 4- The cables/hoses must be placed and installed in such a way so that they can move freely side ways during the movement of the chain and also so that in the bending curve they do not cause any tension or traction on the cable chain.
- 5- The cables/hoses must be installed and fixed using the appropriate accessories (see pages 226/227), at both extremities of the chain.
- 6- Verify the installation of the cables in the chains with Brevetti Stendalto's technical office or request a personalised project by filling in the appropriate module (page 229).

(Fig. 2) It is important, when having high velocities and accelerations, to avoid the superimposing of the cables. Avoid contact between the different cables and hoses internally in the chain.

Fig. 1

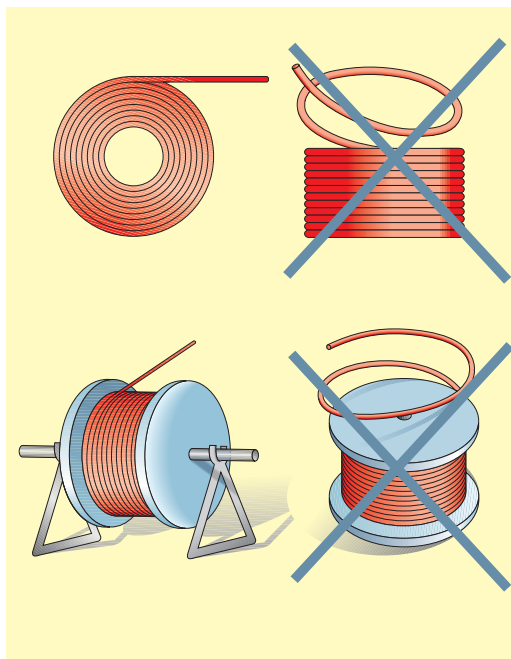
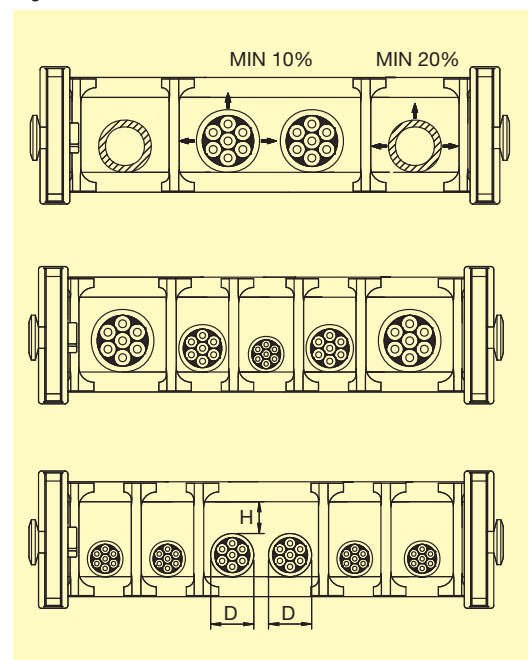


Fig. 2



Ready to Install Chains with Electrical Cables

On request chain ready to be used with cables and plugs connected.
Please contact our sales departments for further information.



With Hydraulic Hoses

On request chain ready to be used with hydraulic hoses.
Please contact our sales departments for further information.



Custom-Built Packaging

For very large chains, example offshore applications, harbour cranes, steel mills, Brevetti Stendalto offers on request custom-built

packaging, for save transport and facilitated assembling on-site.



Flexible Cables

Tiewrap Clamp in Nylon

To allow easy fixing of the cables at the chain's end brackets, Brevetti Stendalto offers strong nylon tiewrap clamps.

The tiewrap is mounted on to a steel profile to assure a strong support.

This fixing system is available for our Heavy, Sliding and Protection series.



Steel Cable Clamps

The steel cable clamps connect the cable to the extremities of the chain.

The plastic counter pressure cradle with the integrated screw tighten and fix the cable.

The smooth surface and the design of the cradles guarantee high stability and avoid any damage to the cables.

Special versions are available on request.

Fixing set is composed by the following parts:

- steel clamps with pressure cradle
- counter pressure cradle
- doublesided cradle for double and triple clamps
- steel mounting rails



Fig. A

Zinc-plated Steel cable clamps

C-profile rail

Part.no	Length
6000002	Standard 1000 mm; available on request with different length

Single clamp in zinc-plated steel with 1 pressure cradle and 1 counter pressure cradle

Part.no	Diameter mm	L	H max~
6000614C	06-14	20	64
6001418C	14-18	22	73
6001822C	18-22	26	77
6002226C	22-26	30	81
6002630C	26-30	34	85
6003034C	30-34	38	90
6003438C	34-38	43	100
6003842C	38-42	47	113
6004246C	42-46	52	120
6004650C	46-50	58	130
6005054C	50-54	68	139
6005458C	54-58	75	147
6005864C	58-64	82	155
6006470C	64-70	90	163

Double clamp in zinc-plated steel set complete with 1 pressure cradle, 1 double sided cradle and 1 counter pressure cradle

Part.no	Diameter mm	L	H max~
6020608C	06-08	20	64
6020810C	08-10	20	88
6021014C	10-14	20	88
6021418C	14-18	21	94
6021822C	18-22	26	110
6022226C	22-26	30	121
6022630C	26-30	34	128
6023034C	30-34	38	134
6023438C	34-38	43	156
6023842C	38-42	47	165

Triple clamp in zinc-plated steel set complete with 1 pressure cradle, with plastic insert, 2 double sided cradles and 1 counter pressure cradle

Part.no	Diameter mm	L	H max~
6031012C	10-12	16	87
6031214C	12-14	17	97
6031416C	14-16	19	102
6031618C	16-18	22	112
6031820C	18-20	24	116
6032022C	20-22	26	129
6032224C	22-24	28	133
6032426C	24-26	31	143
6032628C	26-28	33	150
6032830C	28-30	35	158

Counter pressure cradle

Part.no	Diameter mm	Part.no	Diameter mm
6100612	06-12	6103842	38-42
6101214	12-14	6104246	42-46
6101618	14-18	6104650	46-50
6101822	18-22	6105054	50-54
6102226	22-26	6105458	54-58
6102630	26-30	6105864	58-64
6103034	30-34	6106470	64-70
6103438	34-38		

Doublesided cradle

Part.no	Diameter mm	Part.no	Diameter mm
6201012	10-12	6202426	22-26
6201214	12-14	6202830	26-30
6201416	14-16	6203034	30-34
6201618	16-18	6203438	34-38
6201822	18-22	6203842	38-42

Plastic insert for triple clamp

Part.no	Diameter mm	Part.no	Diameter mm
6300612X	10-12	6201822X	20-24
6301214X	12-14	6202226X	24-26
6301416X	14-16	6202630X	26-30
6301618X	16-20		

